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| 1. Oil seal | 19. Oil plug |
| 2. Hex screw | 20. Casing |
| 3. Nut | 21. Oil seal |
| 4. Spring washer | 22. Output flange |
| 5. Hex screw | 23. Inner hex screw |
| 6. Input flange | 24. Bearing |
| 7. O-ring | 25. Internal circlip |
| 8. Adjust spacer | 26. Oil seal |
| 9. Bearing | 27. Cover |
| 10. Hollow bore Input worm | 28. Bearing |
| 11. Hollow bore Input worm and through shaft | 29. Worm wheel |
| 12. Oil seal | 30. O-ring |
| 13. Input cover | 31. Output cover |
| 14. Bearing | 32. Shaft-circlip |
| 15. Key | 33. Spacer |
| 16. Solid shaft input worm | 34. Key |
| 17. Solid shaft Input worm and through shaft | 35. Key |
| 18. Key | 36. Double output shaft |
| | 37. Single output shaft |